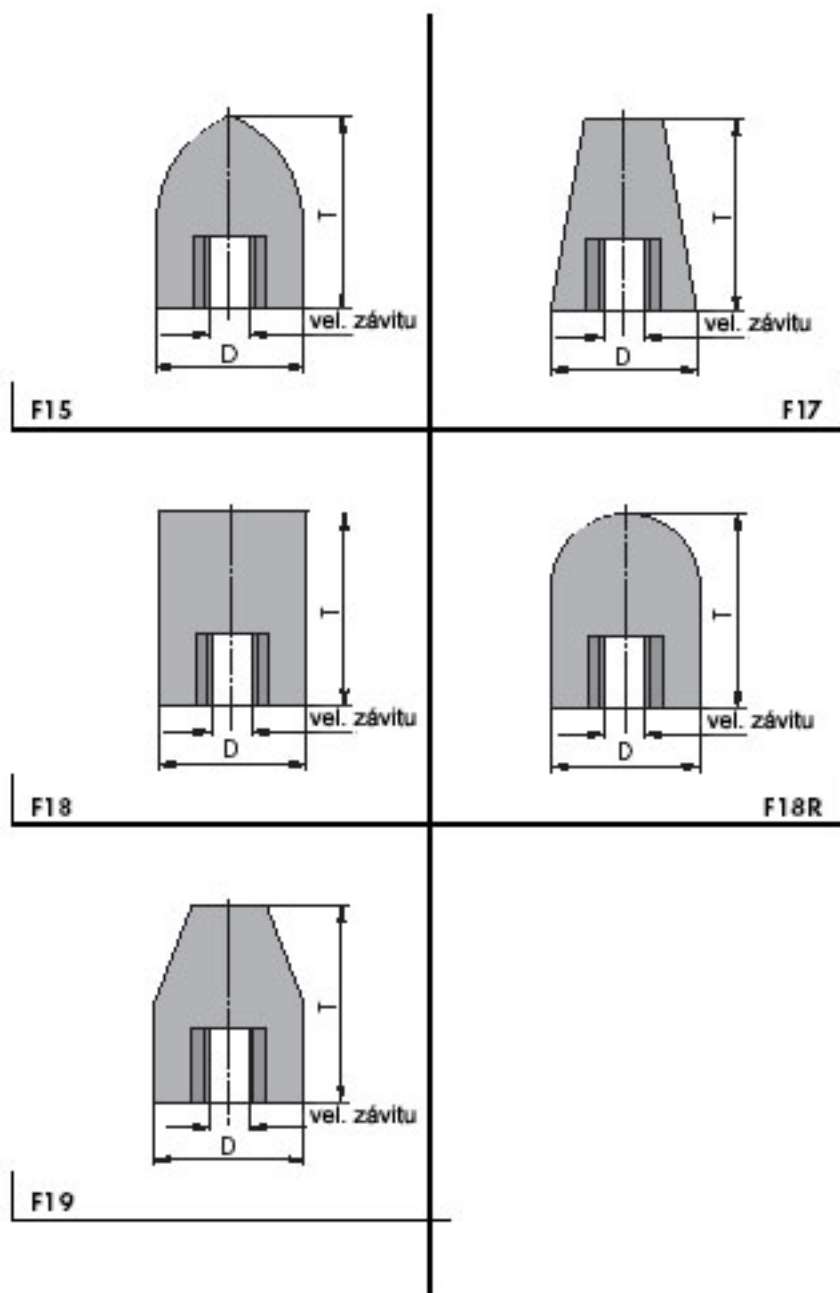


06 Brusná tělíska s vnitřním závitem s pojivem pryskyřice prům. 32 - 80 mm

Tato tělíska se vyrábějí ve třídě kvality STANDART a SPECIAL.

Používají se pro čištění a vybrušování odlitků. Jejich předností je velký brousící efekt.

Jsou určena pro ruční přímé brusky.



Txx

T51



Kxx	Název / kvalita	Třída kvality	Tvrdost	Kovové materiály	Uhlíkaté oceli	Legované oceli	Šedá litina	Hliník a jeho slitiny	Kámen Keramika
K01	12A20R5B	STANDARD	Tvrdý	○	●	○			
K02	47A16R5B	SPECIAL	Tvrdý		●	●	●	○	

Dxx	Tvar	Rozměry D x T x H mm	Obvodová rychlost m/s	Otáčky 1/min	Balení (ks)
D01	F15	40 x 63 x vel. závitů	50	23870	25
D02	F15	50 x 80 x vel. závitů	50	19100	25
D03	F15	63 x 80 x vel. závitů	50	15160	25
D04	F17	32 x 50 x vel. závitů	50	29840	25
D05	F17	32 x 63 x vel. závitů	50	29840	25
D06	F17	40 x 63 x vel. závitů	50	23870	25
D07	F17	50 x 80 x vel. závitů	50	19100	25
D08	F17	50 x 100 x vel. závitů	50	19100	25
D09	F18	32 x 40 x vel. závitů	50	29840	25
D10	F18	32 x 50 x vel. závitů	50	29840	25
D11	F18	32 x 63 x vel. závitů	50	29840	25
D12	F18	40 x 40 x vel. závitů	50	23870	25
D13	F18	40 x 50 x vel. závitů	50	23870	25
D14	F18	40 x 63 x vel. závitů	50	23870	25
D15	F18	50 x 80 x vel. závitů	50	19100	25
D16	F18R	50 x 50 x vel. závitů	50	19100	25
D17	F18R	50 x 80 x vel. závitů	50	19100	25
D18	F18R	50 x 100 x vel. závitů	50	19100	25
D19	F18R	63 x 80 x vel. závitů	50	15160	25
D20	F18R	80 x 80 x vel. závitů	50	11940	25
D21	F19	32 x 63 x vel. závitů	50	29840	25
D22	F19	40 x 63 x vel. závitů	50	23870	25
D23	F19	50 x 80 x vel. závitů	50	19100	25
D24	F19	50 x 100 x vel. závitů	50	19100	25

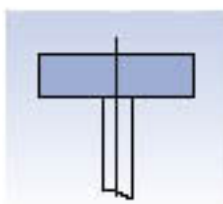
Možné prům. závitů brusných tělísek jsou v následující tabulce:

Hxx								
Thread	M10	M12	M14	M16	3/8"-11	1/2"-11	5/8"-11	3/4"-11

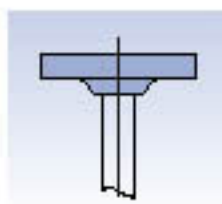
Stopkové kotouče



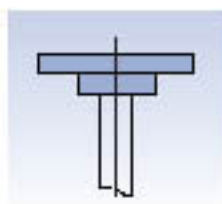
OA



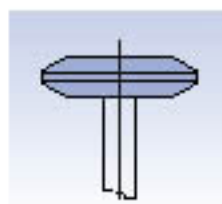
OA1



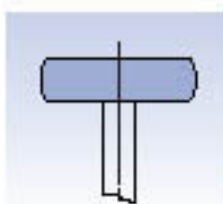
OA2



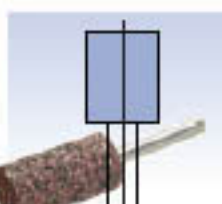
OA2



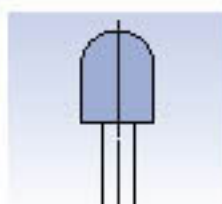
OA4



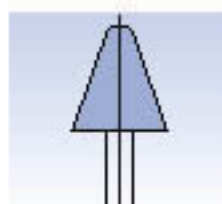
OB



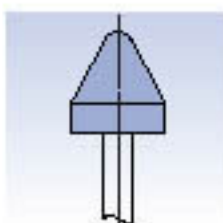
OC



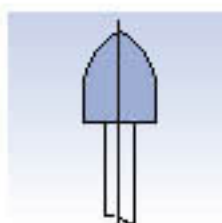
OD



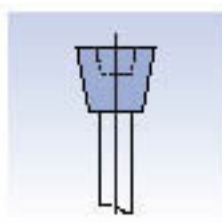
OD1



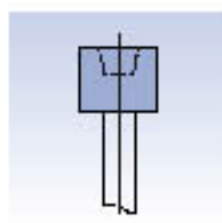
OE



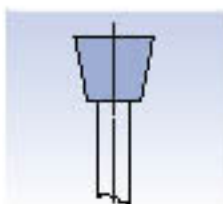
OF



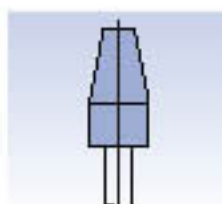
OF1



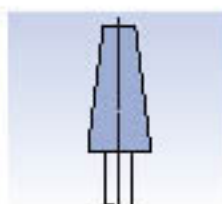
OF2



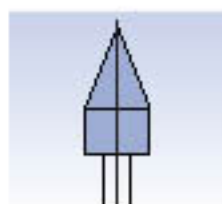
OG



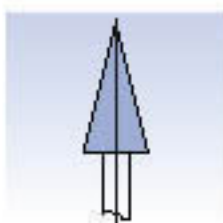
OG1



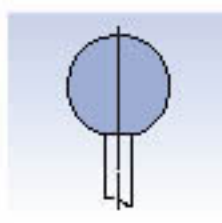
OG2



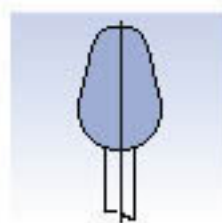
OG3



OH



OI



OJ





Příklad
objednávky:

OA

Typ

2512

Rozměry
D x T

-

6

Prům.
stopky

40A46P4VWL

Kvalita

Použití:

Použití:

Broušený materiál		Druh brusného zrna											
		40A			22A				41A			64A	10C
		K	O	P	K	M-W	N-W	O-W	L	M	N	K	F-W
	Oceli všeobecně			***	**								
	Uhlíkaté oceli			***									
	Nízko legované oceli	**			***								
	Středně legované oceli									***			
	Vysoce legované oceli		***										
	Nástrojové oceli				**								
	Austenitické oceli				***								
	Oceli se zvl. fyz. vlast.		**										
	Šedá litina									***			
	Tvárná litina							**				***	
	Temperovaná litina										***	**	
	Zvl. slitiny železa								***				
Neželezné kovy	Titan					***	**	**					
	Hliník a jeho slitiny												***
	Měď a její slitiny												**
	Ostatní neželezné kovy												**
	Přítz				**								***
	Synt. pryskyřice				**								***
	Dřevo				**								***
	Keramika				**								***

*** Doporučená

** Možná

Průměr (mm)			Velikost zrna	
			od	do
	do	3,9	/	100
od	4	do 7,9	60	100
od	8	do 13,9	46	80
od	14	do 29,9	36	60
	přes	30	24	36

Stopkové kotouče OA

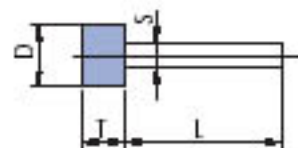
D x T - S x L

Válcové

Příklad objednávky:

OA 1313-6

40A36P4VL



Označení	D	T	S	L
OA 0303-3	3	3	3	35
OA 0603-3	6	3	3	35
OA 0606-3	6	6	3	35
OA 0808-3	8	8	3	35
OA 1003-3	10	3	3	35
OA 1006-3	10	6	3	35
OA 1010-3	10	10	3	35
OA 1303-3	13	3	3	35
OA 1306-3	13	6	3	35
OA 1313-3	13	13	3	35
OA 1604-3	16	4	3	35
OA 1608-3	16	8	3	35
OA 1610-3	16	10	3	35
OA 1616-3	16	16	3	35
OA 1903-3	19	3	3	35
OA 1906-3	19	6	3	35
OA 2004-3	20	4	3	35
OA 2006-3	20	6	3	35
OA 2010-3	20	10	3	35
OA 2013-3	20	13	3	35
OA 2020-3	20	20	3	35
OA 1002-6	10	2	6	40
OA 1005-6	10	5	6	40
OA 1010-6	10	10	6	40
OA 1303-6	13	3	6	40
OA 1306-6	13	6	6	40
OA 1310-6	13	10	6	40
OA 1313-6	13	13	6	40
OA 1603-6	16	3	6	40
OA 1604-6	16	4	6	40
OA 1608-6	16	8	6	40
OA 1610-6	16	10	6	40
OA 1613-6	16	13	6	40
OA 1616-6	16	16	6	40
OA 1913-6	19	13	6	40
OA 1919-6	19	19	6	40
OA 2006-6	20	6	6	40
OA 2008-6	20	8	6	40
OA 2010-6	20	10	6	40
OA 2013-6	20	13	6	40
OA 2016-6	20	16	6	40
OA 2020-6	20	20	6	40
OA 2504-6	25	4	6	40
OA 2506-6	25	6	6	40
OA 2510-6	25	10	6	40
OA 2513-6	25	13	6	40

Označení	D	T	S	L
OA 2516-6	25	16	6	40
OA 2519-6	25	19	6	40
OA 2525-6	25	25	6	40
OA 3206-6	32	6	6	40
OA 3208-6	32	8	6	40
OA 3210-6	32	10	6	40
OA 3213-6	32	13	6	40
OA 3216-6	32	16	6	40
OA 3220-6	32	20	6	40
OA 3225-6	32	25	6	40
OA 3232-6	32	32	6	40
OA 3806-6	28	6	6	40
OA 4006-6	40	6	6	40
OA 4010-6	40	10	6	40
OA 4013-6	40	13	6	40
OA 4016-6	40	16	6	40
OA 4020-6	40	20	6	40
OA 4025-6	40	25	6	40
OA 4040-6	40	40	6	40
OA 5008-6	50	08	6	40
OA 5010-6	50	10	6	40
OA 5013-6	50	13	6	40
OA 5016-6	50	16	6	40
OA 5020-6	50	20	6	40
OA 5025-6	50	25	6	40
OA 5040-6	50	40	6	40
OA 5050-6	50	50	6	40
OA 2020-8	20	20	8	40
OA 2525-8	25	25	8	40
OA 3225-8	32	25	8	40
OA 3232-8	32	32	8	40
OA 4020-8	40	20	8	40
OA 4032-8	40	32	8	40
OA 4040-8	40	40	8	40
OA 5025-8	50	25	8	40
OA 5040-8	50	40	8	40
OA 2020-9	20	20	9	40
OA 2525-9	25	25	9	40
OA 3225-9	32	25	9	40
OA 3232-9	32	32	9	40
OA 4020-9	40	20	9	40
OA 4032-9	40	32	9	40
OA 4040-9	40	40	9	40
OA 5025-9	50	25	9	40
OA 5040-9	50	40	9	40



Stopkové kotouče OA

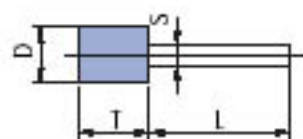
D x T - S x L

Válcové

Příklad objednávky:

OB 1640-6

10C46P4VL



Označení	D	T	S	L
OB 0306-3	3	6	3	35
OB 0310-3	3	10	3	35
OB 0406-3	4	6	3	35
OB 0408-3	4	8	3	35
OB 0410-3	4	10	3	35
OB 0506-3	5	6	3	35
OB 0513-3	5	13	3	35
OB 0608-3	6	8	3	35
OB 0610-3	6	10	3	35
OB 0613-3	6	13	3	35
OB 0616-3	6	16	3	35
OB 0619-3	6	19	3	35
OB 0810-3	8	10	3	35
OB 0813-3	8	13	3	35
OB 0816-3	8	16	3	35
OB 1013-3	10	13	3	35
OB 1016-3	10	16	3	35
OB 1020-3	10	20	3	35
OB 1220-3	12	20	3	35
OB 0306-6	3	6	6	40
OB 0408-6	4	8	6	40
OB 0510-6	5	10	6	40
OB 0610-6	6	10	6	40
OB 0613-6	6	13	6	40
OB 0620-6	6	20	6	40
OB 0810-6	8	10	6	40
OB 0813-6	8	13	6	40
OB 0816-6	8	16	6	40
OB 1013-6	10	13	6	40
OB 1019-6	10	19	6	40
OB 1025-6	10	25	6	40
OB 1032-6	10	32	6	40
OB 1316-6	13	16	6	40

Označení	D	T	S	L
OB 1319-6	13	19	6	40
OB 1325-6	13	25	6	40
OB 1332-6	13	32	6	40
OB 1340-6	13	40	6	40
OB 1619-6	16	19	6	40
OB 1625-6	16	25	6	40
OB 1632-6	16	32	6	40
OB 1640-6	16	40	6	40
OB 1650-6	16	50	6	40
OB 1925-6	19	25	6	40
OB 1951-6	19	51	6	40
OB 1964-6	19	64	6	40
OB 2025-6	20	25	6	40
OB 2032-6	20	32	6	40
OB 2040-6	20	40	6	40
OB 2050-6	20	50	6	40
OB 2250-6	22	50	6	40
OB 2532-6	25	32	6	40
OB 2540-6	25	40	6	40
OB 2550-6	25	50	6	40
OB 2570-6	25	70	6	40
OB 3240-6	32	40	6	40
OB 3250-6	32	50	6	40
OB 2025-8	20	25	8	40
OB 2532-8	25	32	8	40
OB 3240-8	32	40	8	40
OB 3250-8	32	50	8	40
OB 4045-8	40	45	8	40
OB 2025-9	20	25	9	40
OB 2532-9	25	32	9	40
OB 3240-9	32	40	9	40
OB 3250-9	32	50	9	40
OB 4045-9	40	45	9	40



Stopkové kotouče OC

D x T - S x L

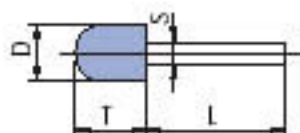
Polokoule



Příklad objednávky:

OC 1620-6

21A60P4VL

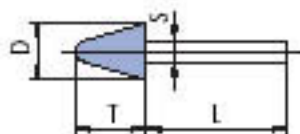


Označení	D	T	S	L
OC 0306 -3	3	6	3	35
OC 0610 -3	6	10	3	35
OC 0816 -3	8	16	3	35
OC 1316 -3	13	16	3	35
OC 0306 -6	3	6	6	40
OC 0610 -6	6	10	6	40
OC 0816 -6	8	16	6	40
OC 1319 -6	13	19	6	40
OC 1620 -6	16	20	6	40
OC 2025 -6	20	25	6	40

Stopkové kotouče OD

D x T - S x L

Kužel s rádiusovou špičkou



Označení	D	T	S	L
OD 0610 -3	6	10	3	35
OD 1010 -3	10	10	3	35
OD 1012 -3	10	12	3	35
OD 0610 -6	6	10	6	40
OD 1010 -6	10	10	6	40
OD 1012 -6	10	12	6	40
OD 1025 -6	10	25	6	40
OD 1216 -6	12	16	6	40
OD 1616 -6	16	16	6	40
OD 1632 -6	16	32	6	40
OD 1640 -6	16	40	6	40
OD 2020 -6	20	20	6	40
OD 2025 -6	20	25	6	40
OD 2032 -6	20	32	6	40
OD 2040 -6	20	40	6	40
OD 2525 -6	25	25	6	40
OD 2532 -6	25	32	6	40
OD 2570 -6	25	70	6	40
OD 3232 -6	32	32	6	40
OD 3250 -6	32	50	6	40

Příklad objednávky:

OD 1632-6

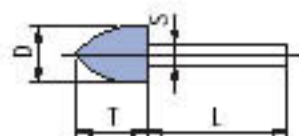
22A46P4VL



Stopkové kotouče OE

D x T - S x L

Ogíval



Označení	D	T	S	L
OE 0306 - 3	3	6	3	35
OE 0510 - 3	5	10	3	35
OE 0610 - 3	6	10	3	35
OE 0816 - 3	8	16	3	35
OE 1020 - 3	10	20	3	35
OE 1216 - 3	12	16	3	35
OE 1220 - 3	12	20	3	35
OE 0306 - 6	3	6	6	40
OE 0610 - 6	6	10	6	40
OE 0816 - 6	8	16	6	40
OE 1020 - 6	10	20	6	40
OE 1220 - 6	12	20	6	40
OE 1632 - 6	16	32	6	40
OE 1640 - 6	16	40	6	40
OE 2032 - 6	20	32	6	40
OE 2040 - 6	20	40	6	40
OE 2050 - 6	20	50	6	40
OE 2540 - 6	25	40	6	40

Příklad objednávky:

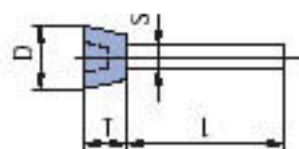
OE 1220-6

23A.46P.4VL

Stopkové kotouče OF

D x T - S x L

Miska



Označení	D	T	S	L
OF 2016 - 6	20	16	6	40
OF 2516 - 6	25	16	6	40
OF 2520 - 6	25	20	6	40
OF 3225 - 6	32	25	6	40
OF 4032 - 6	40	32	6	40

Příklad objednávky:

OF 3225-6

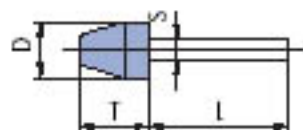
40A.46P.4VL



Stopkové kotouče OG

D x T - S x L

Kuželové



Příklad objednávky:

OG 1640-6

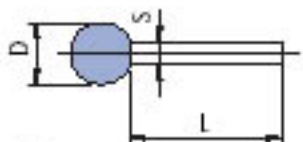
40A46P4VL

Označení	D	T	S	L
OG 0825-6	8	25	6	40
OG 1020-6	10	20	6	40
OG 1320-6	13	20	6	40
OG 1332-6	13	32	6	40
OG 1640-6	16	40	6	40
OG 2025-6	20	25	6	40
OG 2032-6	20	32	6	40
OG 2532-6	25	32	6	40
OG 2570-6	25	70	6	40
OG 3240-6	32	40	6	40

Stopkové kotouče OH

D x S x L

Koule



Označení	D	S	L
OH 03-3	3	3	35
OH 06-3	6	3	35
OH 08-3	8	3	35
OH 10-3	10	3	35
OH 12-3	12	3	35
OH 03-6	3	6	40
OH 06-6	6	6	40
OH 08-6	8	6	40
OH 10-6	10	6	40
OH 13-6	13	6	40
OH 16-6	16	6	40
OH 20-6	20	6	40
OH 25-6	25	6	40
OH 32-6	32	6	40
OH 40-6	40	6	40
OH 32-9	32	9	40
OH 40-9	40	9	40
OH 50-9	50	9	40

Příklad objednávky:

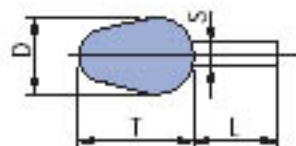
OH 13-6

40A60P4VL

Stopkové kotouče OI

D x T - S x L

Plamínek



Příklad objednávky:

OI 2025-6

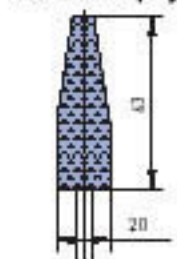
40A46P4VL

Označení	D	T	S	L
OI 2025-6	20	25	6	40

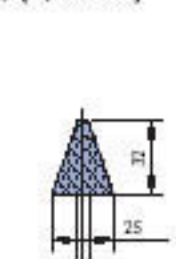


Skupina A

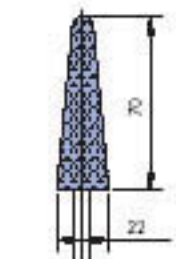
Prům. stopky 6, (8, 9 mm)



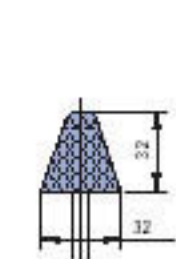
A1



A2



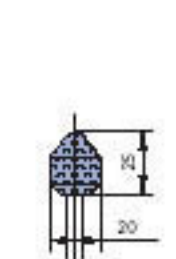
A3



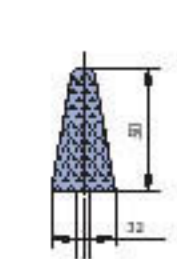
A4



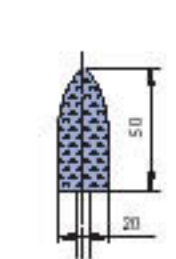
A5



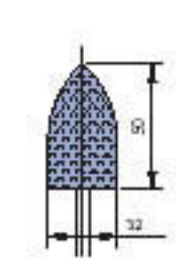
A6



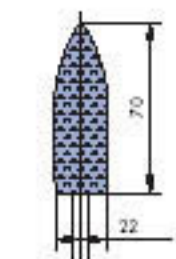
A7



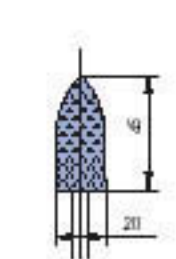
A8



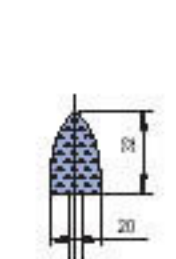
A9



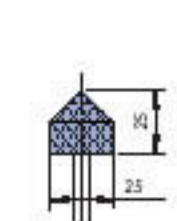
A10



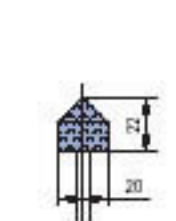
A11



A12



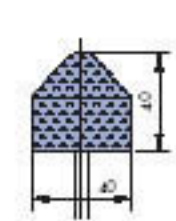
A13



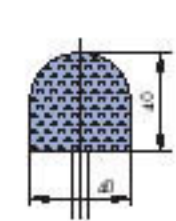
A14



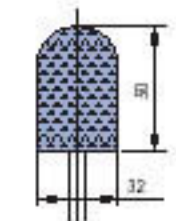
A15



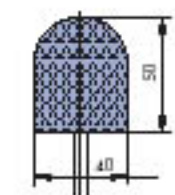
A16



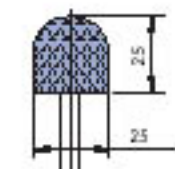
A18



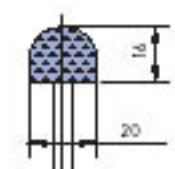
A19



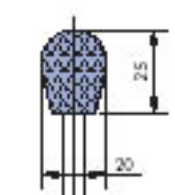
A20



A21



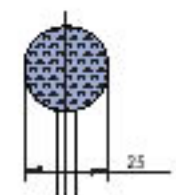
A22



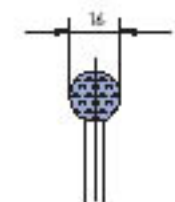
A23



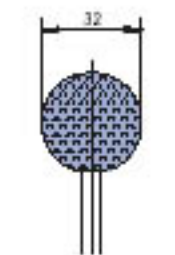
A24



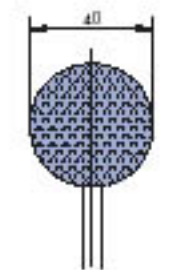
A25



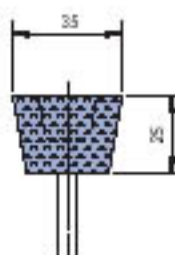
A26



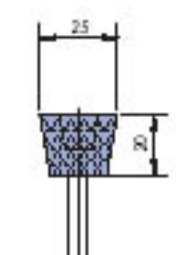
A27



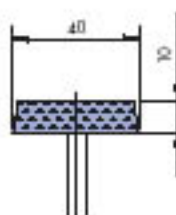
A40



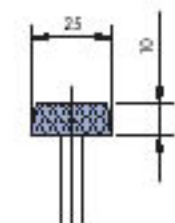
A31



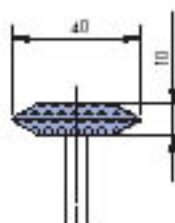
A32



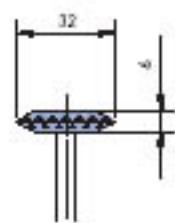
A34



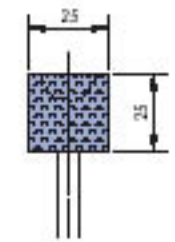
A35



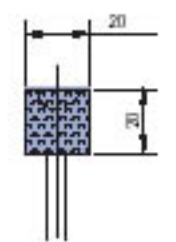
A36



A37



A38

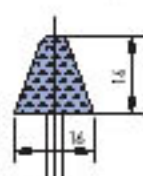


A39

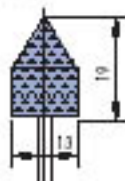


Skupina B

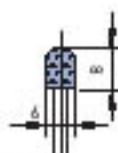
Prům. stopky 3, (6) mm



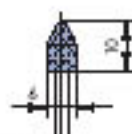
B41



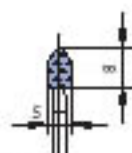
B42



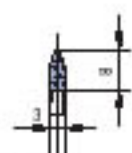
B43



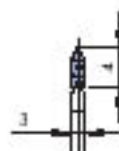
B44



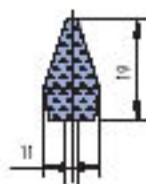
B45



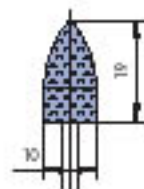
B46



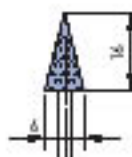
B47



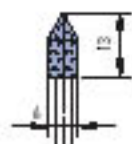
B51



B52



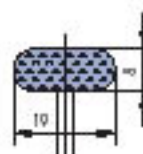
B53



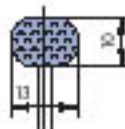
B54



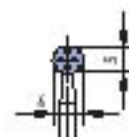
B55



B61



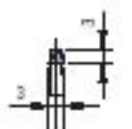
B62



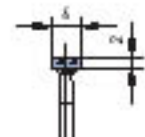
B63



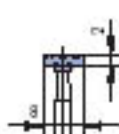
B64



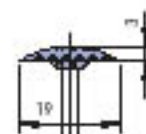
B65



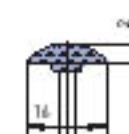
B68



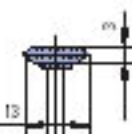
B69



B70



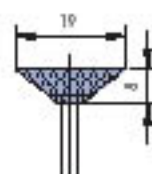
B71



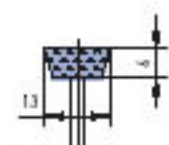
B72



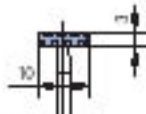
B73



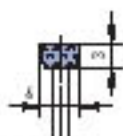
B81



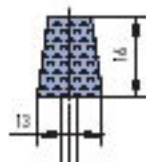
B82



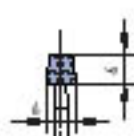
B83



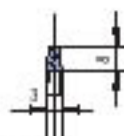
B84



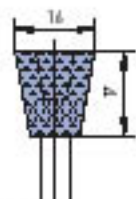
B91



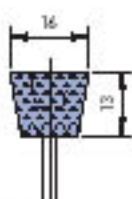
B92



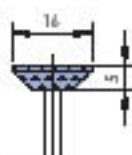
B95



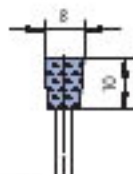
B101



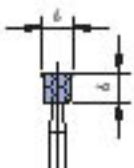
B102



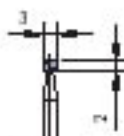
B103



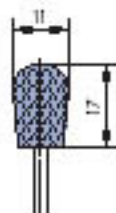
B104



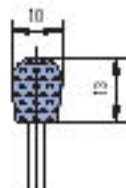
B105



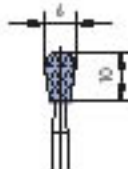
B106



B111



B112



B114



B121



B122



B123



B124

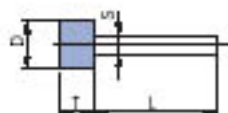
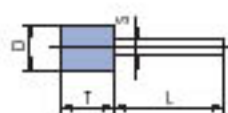


B125



Typ W

D x T - S x L



Desig.	D	T	S	L
W141	2,4	4	3	35
W142	2,4	6	3	35
W143	3,2	3,2	3	35
W144	3,2	6	3	35
W145	3,2	10	3	35
W146	3,2	13	3	35
W148	4	1,6	3	35
W149	4	6	3	35
W150	4,8	6,1	3	35
W151	4,8	3,2	3	35
W152	4,8	6	3	35
W153	4,8	10	3	35
W154	4,8	13	3	35
W155	5,2	6	3	35
W157	6	1,6	3	35
W158	6	3,2	3	35
W159	6	4,8	3	35
W160	6	6	3	35
W161	6	8	3	35
W162	6	10	3	35
W163	6	13	3	35
W164	6	19	3 (6)	35 (40)
W166	8	3,2	3	35
W167	8	6	3	35
W168	8	8	3	35
W169	8	10	3	35
W170	8	13	3	35
W171	8	19	3 (6)	35 (40)
W172	10	1,6	3	35
W173	10	3,2	3	35
W174	10	6	3	35
W175	10	10	3	35
W176	10	13	3	35
W177	10	19	3 (6)	35 (40)
W178	10	25	3 (6)	35 (40)
W179	10	32	6	40
W181	13	1,6	3	35
W182	13	3,2	3 (6)	35 (40)
W183	13	6	3 (6)	35 (40)
W184	13	10	3 (6)	35 (40)
W185	13	13	3 (6)	35 (40)
W186	13	19	3 (6)	35 (40)
W187	13	25	6	40
W188	13	38	6	40
W189	13	51	6	40
W190	16	1,6	3 (6)	35 (40)
W191	16	3,2	3 (6)	35 (40)
W192	16	6	3 (6)	35 (40)
W193	16	10	3 (6)	35 (40)
W194	16	13	3 (6)	35 (40)
W195	16	19	3 (6)	35 (40)

Desig.	D	T	S	L
W196	16	25	6	40
W197	16	51	6	40
W198	16	63	6	40
W199	19	1,6	3	35
W200	19	3,2	3 (6)	35 (40)
W201	19	6	3 (6)	35 (40)
W202	19	10	3 (6)	35 (40)
W203	19	13	6	40
W204	19	19	6	40
W205	19	25	6	40
W206	19	32	6	40
W207	19	38	6	40
W208	19	51	6	40
W209	19	63	6	40
W210	22	1,6	3 (6)	35 (40)
W211	22	3,2	3 (6)	35 (40)
W212	22	6	3 (6)	35 (40)
W213	22	10	3 (6)	35 (40)
W214	24	6	3 (6)	35 (40)
W215	25	3,2	3 (6)	35 (40)
W216	25	6	3 (6)	35 (40)
W217	25	10	6	40
W218	25	13	6	40
W219	25	19	6	40
W220	25	25	6	40
W221	25	38	6	40
W222	25	51	6	40
W223	25	63	6	40
W224	25	76	9	40
W225	32	6	6	40
W226	32	10	6	40
W227	32	13	6	40
W228	32	10	6	40
W229	32	25	6	40
W230	32	32	6	40
W231	32	38	6	40
W232	32	51	6	40
W233	32	63	9	40
W234	32	76	9	40
W235	38	6	6	40
W236	38	13	6	40
W237	38	25	6	40
W238	38	38	6	40
W239	38	51	9	40
W240	38	63	9	40
W241	38	76	9	40
W242	51	25	9	40
W243	50	38	9	40
W244	51	51	9	40
W245	51	63	9	40
W246	51	76	9	40